

2.1 Overview of Treatment Processes

- **Preliminary & Primary Treatment**
- Physical / chemical processes to *prepare* wastewater for *biological treatment*
- *Removal of solids* mainly
- Usually *cheaper/ easier* than secondary processes
- **Examples:**
 - a. equalisation (flow and load),
 - b. neutralisation,
 - c. settling of solids,
 - d. flotation of oil and grease,
 - e. filtration etc

2.1 Overview of Treatment Processes

- **Secondary Treatment**
- *Biological removal of biodegradable, mostly soluble organic compounds (carbon removal)*
- **Aerobically**
 - activated sludge plants,
 - aerated ponds
 - trickling filters etc.
- **Anaerobically**
 - non-aerated ponds,
 - high rate anaerobic (biogas) plants

2.1 Overview of Treatment Processes

- **Tertiary Treatment**
- Removal of *specific pollutants* with *physical, chemical and/or biological methods*
- *Examples:*
 - a. *adsorption of organics* by activated carbon
 - b. *precipitation or flocculation of phosphate etc.*
 - c. *biological nitrogen removal*
 - d. *disinfection*
- *In general, costs increase with increasing degree of treatment*

Outline

1. Overview

2. Flow Considerations

3. Solid Removal

4. Chemical Treatment

5. Physico-chemical Treatment



2.2 Flow considerations

- Flow and load data **essential for design** and operation/performance
- Dynamic quantities - **monitor continuously** to establish **daily, weekly and seasonal variations**
- Main types of flow sensors:
 - **Open channels:** ultrasonic devices – no contact with the sewage/water
 - **Pipes:** electromagnetic/ ultrasonic sensors - less maintenance and no head loss

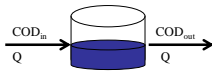
Equalisation

- Minimize flow surges to treatment systems when production process stopped/started
- Provide damping of organic load fluctuations
- Enable pH control and minimize chemical requirements for neutralization
- Allow continuous feed to biological systems
- Provide capacity for controlled discharges of wastes to municipal systems
- Prevent high concentrations of toxic materials from entering biological process



Practical Exercise: Equalisation Design

- A dairy has collected the following 24 hour influent profile data.



		COD (mg/l)	Q - Flow Rate (l/hr)
1	9:00 AM	4590	20000
2	10:00 AM	10100	34000
3	11:00 AM	8410	34000
4	12:00 PM	6790	41000
5	1:00 PM	6840	39000
6	2:00 PM	7330	46000
7	3:00 PM	6000	24000
8	4:00 PM	3910	39000
9	5:00 PM	4500	20400
10	6:00 PM	20100	21800
11	7:00 PM	5880	17300
12	8:00 PM	5150	16500
13	9:00 PM	4480	24500
14	10:00 PM	4130	46700
15	11:00 PM	4910	39800
16	12:00 AM	2080	27000
17	1:00 AM	1290	16000
18	2:00 AM	1590	12000
19	3:00 AM	2150	12000
20	4:00 AM	2730	16500
21	5:00 AM	1550	15500
22	6:00 AM	4140	18000
23	7:00 AM	10300	26000
24	8:00 AM	5390	36000



COD Daily variation

